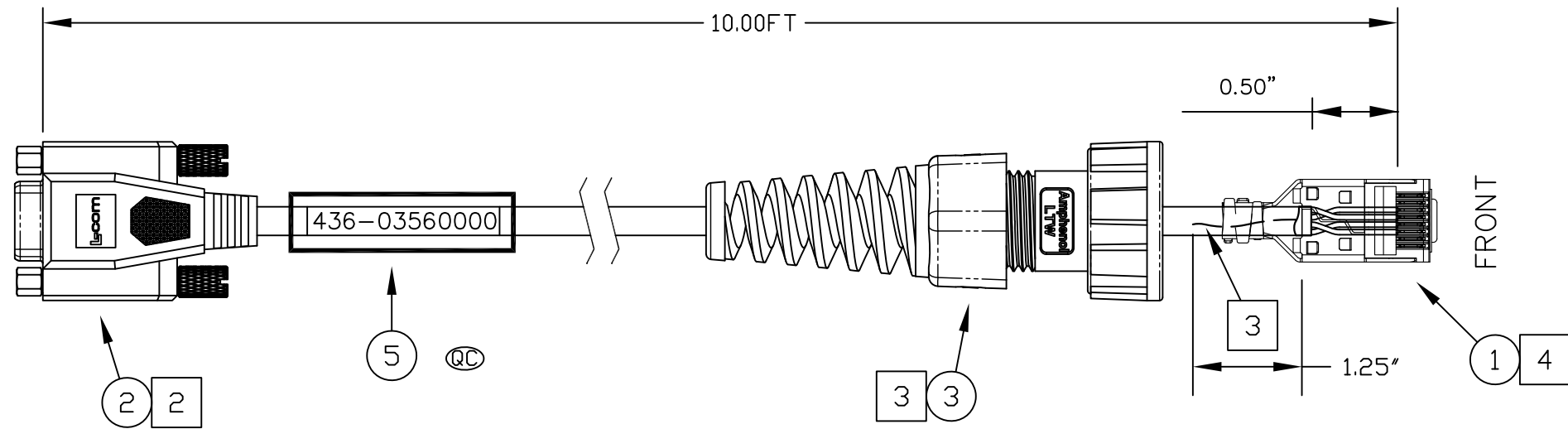
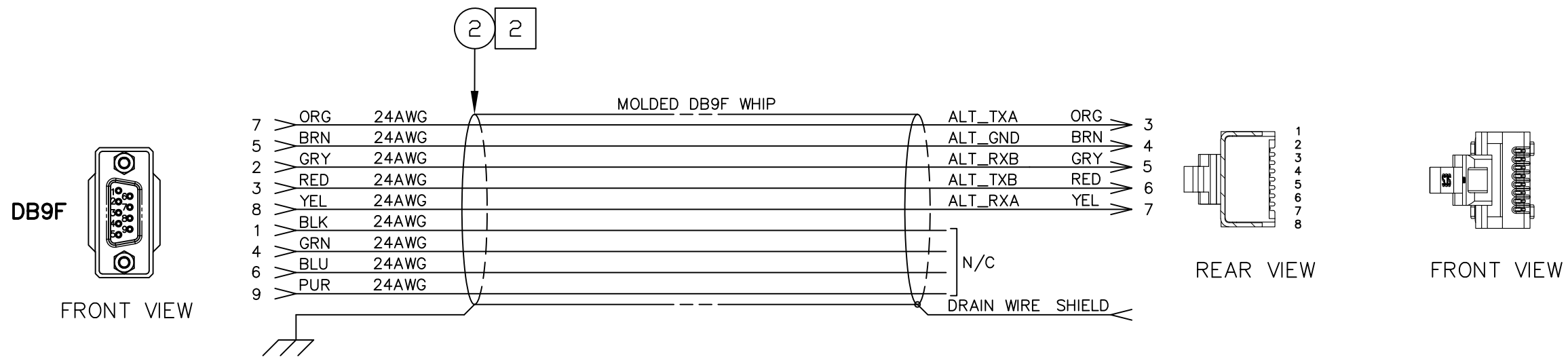


THIS COPY WILL BE UNCONTROLLED WHEN PRINTED



- NOTES:**
 ALL PARTS AND PROCESSES USED ON THIS ASSEMBLY MUST COMPLY WITH THE RoHS DIRECTIVE
- 1 FOR TOLERANCES PLEASE REFER TO THE TABLE.
 - 2 MODIFY DB9F-DB9F CABLE: CUT ONE END AND EXPOSE WIRES AND DRAIN WIRE, CUT THE EXCESS WIRES
 - 3 INSERT UNTERMINATED END OF DB9 CABLE INTO AMPHENOL LTW BOOT
 - 4 INSERT THE WIRES IN TO THE RJ45 CRIMP GUIDE AND INSERT THE GUIDE IN TO THE RJ45 AND CRIMP, MAKE SURE THE DRAIN WIRE IS IN CONTACT WITH THE BODY
 - 5 PRINT THE PART NUMBER USING THE PANDUIT LABEL MAKER AND WRAP AROUND THE CABLE
- Ⓢ IMPORTANT TO CHECK.

CABLE AND WIRE LENGTH TOLERANCE		APPROVALS	NAME	DATE
≤ 1 FT	+1 IN -0 IN	DRAWN	DM	2018-JAN-11
> 1 FT-5 FT	+2 IN -0 IN	REVISED	DM	2023-NOV-21
> 5 FT-10 FT	+4 IN -0 IN	ENGR		
> 10 FT-25 FT	+6 IN -0 IN	CHECKED		
> 25 FT	+5% -0%	PROD		
		QA		
		ISSUED		
DO NOT SCALE DRAWING. CONFIDENTIAL. DO NOT COPY.				

ISS	DESCRIPTION	DATE
1.1	ECO-6647	2023-NOV-21
REVISIONS		
Kongsberg Discovery Canada Ltd.		
CABLE ASSEMBLY SURVEY SERIAL CABLE		
SIZE B	DWG. NO. 436-03561000	ISS 1.1
SCALE: NTS	W.D. NO.	SHEET 1 OF 1

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